Pilot Operated Relief Valve



JIS graphic symbols for hydraulic system



Features

- Achieves stable pressure control over a wide range of flow rates and also works as a safety valve.
- The main circuit pressure can be controlled remotely by connecting a relief valve for remote control to the vent port.
- The vent port can be used to provide the function of an unload valve.
- High-vent type units are available as options.

Nomenclature



1 Applicable fluid code

No designation: Petroleum-based hydraulic fluid, water-glycol hydraulic fluid

Phosphate ester hydraulic fluid

2 Model No.

JRB: J series pilot operated relief valve

3 Connections

G: Gasket mount type

T: Screw connection type

F: Flange connection type

4 Nominal diameter

06: 3/4, 10: 11/4, 16: 2

5 Pressure adjustment range

- 1: Up to 7 MPa {Up to 70 kgf/cm²}
- 3: Up to 21 MPa {Up to 210 kgf/cm²}

6 Vent type code

No designation: Low-vent type V: High-vent type

7 Design No.

(The design No. is subject to change)

12: Nominal diameter 16 (2)

13: Nominal diameter 06 (3/4), 10 (11/4.)

Specifications

Model code	Nominal diameter	Pressure adjustment range*1 MPa {kgf/cm²}	Maximum flow rate L/min	Mass kg
JRB-G06-1-13		Up to 7 {Up to 70}		6
JRB-G06-3-13		Up to 21 {Up to 210}	170	6
JRB-T06-1-13	3/4	Up to 7 {Up to 70}		4.6
JRB-T06-3-13	/4	Up to 21 {Up to 210}		
JRB-F06-1-13	-	Up to 7 {Up to 70}		
JRB-F06-3-13		Up to 21 {Up to 210}		
JRB-G10-1-13	1 1	Up to 7 {Up to 70}	380	9
JRB-G10-3-13		Up to 21 {Up to 210}		
JRB-T10-1-13	41/	Up to 7 {Up to 70}		8.5
JRB-T10-3-13	11/4	Up to 21 {Up to 210}		
JRB-F10-1-13		Up to 7 {Up to 70}		
JRB-F10-3-13		Up to 21 {Up to 210}		
JRB-F16-1-12	_	Up to 7 {Up to 70}	700	20
JRB-F16-3-12	2	Up to 21 {Up to 210}	700	20

Note: *1 The minimum adjustment pressure varies depending on the flow rate. See

Model code	Pressure change MPa {kgf/cm²} per handle revolution
JRB-***-1	2.1 {21}/revolution
JRB-***-3	5.2 {52}/revolution

Sub-plate model code

• The sub-plate is not provided with the valve. Order it separately as required by specifying the model code given in the table below.

Model code	Nominal diameter	Connection port diameter	Mass kg	
JRB-06M	3/4	Rc¾	3.5	
JRB-06M08	/4	Rc1	3.5	
JRB-10M	11⁄4	Rc1¼	6.5	
JRB-10M12	1/4	Rc1½	0.5	

Refer to Page S-5 for the dimensions of the sub-plate.

the minimum adjustment pressure characteristics for details

Accessories Connections Model No. Hexagon socket head cap bolt Quantity Tightening torque N·m {kgf·cm} 250 to 300 {2500 to 3000} JRB-G06 $M16 \times 85$ $M18 \times 90$ 2 Gasket mount type JRB-G10 322 to 402 {3220 to 4020} $M18 \times 110$ 2 Flange connection type Flange (JIS B 2291 SSA), O-ring, mounting bolts

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Handling

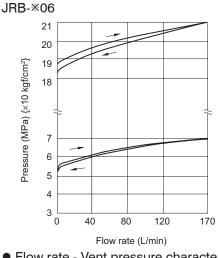
- Directly connect the tank piping of the valve to the tank without merging it with other tank piping and arrange it such that the back pressure of the tank port can be maintained at no greater than 0.5 MPa {5 kgf/cm²}.
- When using the valve in combination with a direct operated relief valve for remote control, connect the remote control valve to the vent port.
 - Since excessive internal volume of the vent piping may lead to vibration, use steel pipes with an inner diameter of 4 mm maximum and thick walls for piping.
- When using the valve as a safety valve, set the pressure 1 to 1.5 MPa {10 to 15 kgf/cm²} higher than the pressure set for the hydraulic circuit.
- Use a valve with the flow rate given in the table below or higher since the pressure setting may be unstable if the flow rate is too low.

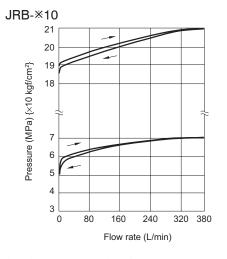
Model No.	Minimum flow rate L/min
JRB-×06	7
JRB-×10	15
JRB-F16	28

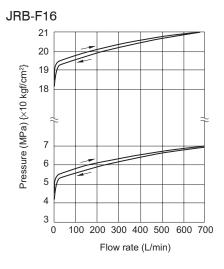
- The time required to switch from the unload to on-load state can be reduced by using the high-vent type.
- Since JRB-F16 has a structure that suppresses increase in the sound of flow as the flow rate increases, arrange a 2B pipe in a straight line for at least the first 30 cm of the tank piping from the valve.
- The direction of the pressure adjusting handle can be changed by rearranging the covers. (See external dimension diagrams [I], [II], [III] and [IV].)

Performance curves (viscosity: 32 mm²/s {cSt})

Flow rate - Pressure characteristics

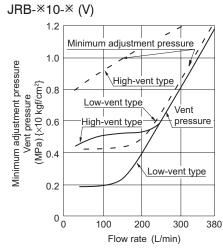


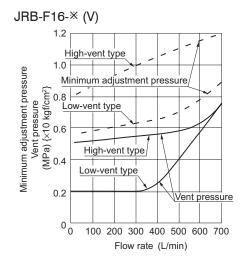




- Flow rate Vent pressure characteristics (vent port: unload state)
- Minimum adjustment pressure characteristics (with the handle fully open)

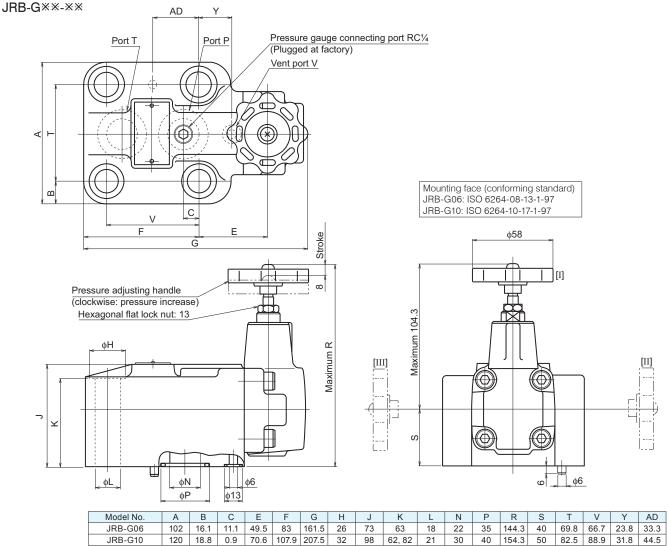
JRB-*06-* (V) 1.2 Minimum adjustment 1.0 Minimum adjustment pressure High-vent type (MPa) {x10 kgf/cm²} 0.8 Low-vent type 0.6 Vent pressure Low-vent type 0.2 0 0 170 80 Flow rate (L/min)



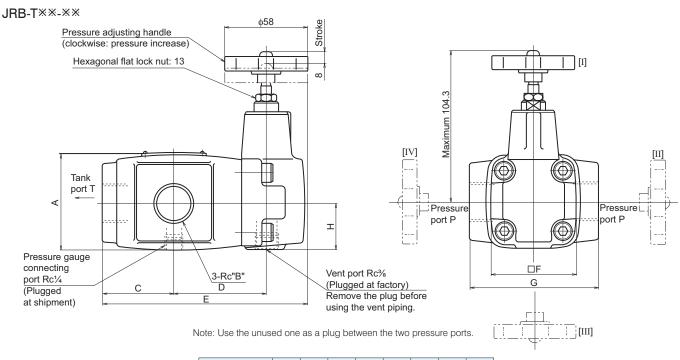


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External dimension diagram



Note: The value of 62 given for dimension K of JRB-G10 is for the two mounting holes at the left side among the four. The corresponding value for the two mounting holes at the right side (handle side) is 82.

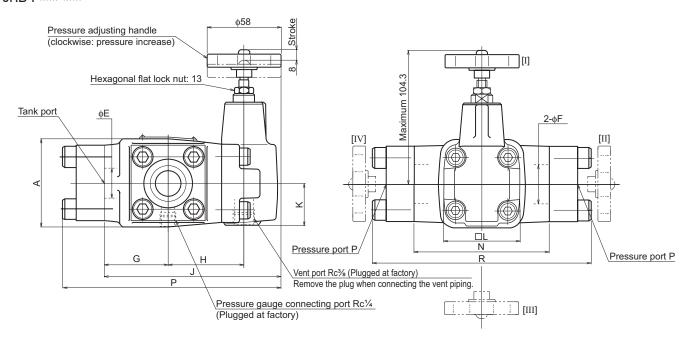


Model No.	Α	В	С	D	E	F	G	H
JRB-T06	67	3/4	50	65	144	60	90	32.5
JRB-T10	100	11/4	70	71.5	170.5	94	138	47

Contact Details
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External dimension diagram

JRB-F**-**

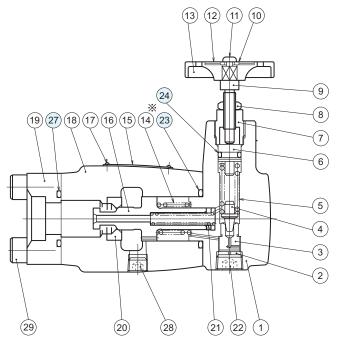


Model No.	Α	С	D	Е	F	G	Н	J	K	L	N	Р	R	Flange (pair)	Hexagon socket head cap bolt
JRB-F06	74	10	20	23	20	50	59.5	138.5	32.5	60	106	170.5	170	JIS B 2291 SSA20, 3 pcs.	M10 × 40, 12 pcs.
JRB-F10	100	12	20	31	31	75	71.5	175.5	47	94	132	215.5	212	JIS B 2291 SSA32, 3 pcs.	M12 × 45, 12 pcs.
JRB-F16	120	16	26	50	40	71.5	105	206.5	59	118	140	258.5	244	JIS B 2291 SSA50, 3 pcs.	M16 × 60, 12 pcs.

Sectional structural diagram

(12) (11) (10) (19)(18)(17)(16)(15)(14)(23) (4) (3)

JRB-F**



* Spring (14) is only applicable with the high-vent type.

25 26 21 22

Sealing part table

JRB-G**

U	•										
Part No.	Name	0	Part specifications								
		Quantity	JRB-G06	JRB-G10	JRB-T06	JRB-T10	JRB-F06	JRB-F10	JRB-F16		
23	O-ring	1	JIS B 2401 1BP31	JIS B 2401 1BP42	JIS B 2401 1BP31	JIS B 2401 1BP42	JIS B 2401 1BP31	JIS B 2401 1BP42	JIS B 2401 1BG60		
24	O-ring	1	JIS B 2401 1AP11	JIS B 2401 1AP11	JIS B 2401 1AP11	JIS B 2401 1AP11	JIS B 2401 1AP11	JIS B 2401 1AP11	JIS B 2401 1AP11		
25	O-ring	2	JIS B 2401 1BG30	JIS B 2401 1BG35	-	-	-	-	-		
26	O-ring	1	JIS B 2401 1BP10	JIS B 2401 1BP10	_	-	-	-	-		
27	O-ring	3	-	-	-	-	JIS B 2401 1BG30	JIS B 2401 1BG40	JIS B 2401 1BG60		

(2)